

## **1980 and Newer Full Size Chain Stock & Open Stock**

### 1980 and Newer & 1978 and Newer GM Metric Cars

This is a chain stock class. Don't do it because it doesn't say you can't. Every effort has been made to make these rules clear. Every car will be inspected by the rules and to a check list to make it as fair as possible.

1. **NO** Frame repair's allowed unless you call Rick 920-410-2008
2. Cars will be after inspection. You will be given about 10-15 minutes to add ice and be ready for your heat.
3. ALL winners will be re-inspected if we feel fit, if any illegal additions or alterations are found, you will be disqualified.
4. Open hood inspection required, or you don't run! Open trunk preferred, if it can't open make sure we can see in or an 8" minimum hole in trunk lid. If it's questionable, you may have to cut inspection holes.
5. **NO** engine cradles, **NO** tranny braces, DP protectors.
6. Slider shafts are allowed.
7. Electric fuel pumps, headers, floor shifter, hotwire allowed.
8. Modified steering columns allowed.
9. You may Cut firewall out for distributor clearance.
10. Aftermarket gas and brake pedals allowed. 1 Pc plate set ups allowed bolted to sheet metal only.
11. **NO** Pinning, forming, shaping, welding holes shut of the frame allowed.
12. **NO** seam welding. This includes frame, front clip, cabin/drivers compartment, trunk, NOT anywhere.
13. Frame notching allowed, but must remain cut open, **NO** re-welding. You also may pre dent frame from trunk area to make frame go up also.
14. There will be no trimming or slicing of illegal steel. It will be removed to run!!
15. **NO** tipping of frames. Example bending front frame at boxes or cross member. All car frames must be stock.
16. **K-frames** must remain free floating and rubber pucks must remain in stock position.
17. **Tranny cooler** allowed, securely bolted to the floor, (NOT frame). Approved high pressure lines required.

18. **Motors** may be swapped example ford to chevy all motor mount welding must be on frame cradle only. You may weld mount to a ¼ inch plate slightly larger than the mount not the whole frame cradle. You may have a strand of wire to hold motor in place. Or you may have 1 ¼ inch chain one per side with one link welded on the **frame cradle only do not weld to frame horns in any way.**

19. **Tranny cross member** – must use the factory cross member, but can move to fit tranny mount and can weld to frame up to 5” per side or bolt in. May use (1) 2”x2”x3/16”x5” long angle per side to hold cross brace. NO other added metal!

20. **Rear ends** can be factory produced car 5 bold rear-end, but must fit in without adding any new additional metal. Can NOT change out brackets or package trays. **NO** braced, floater or extreme rear ends allowed. Rear ends may be welded, spooled or posi.

21. **Radiator** only and bolted or strapped to core support. **NO** barrels! Only factory items allowed in front of radiator (A/C condenser etc.), **NO** added structural steel allowed anywhere on core support, except the hood pins.

22. **Bumpers** – Must be a factory made bumper. May switch to another factory bumper. **No** Chrysler V- Bumpers. No stuffed bumpers/homemade ones Do NOT fill/plate light holes or vents in bumpers. Chrome may be pounded down and welded. Bumpers ends maybe trimmed. You may run a piece of pipe or tube for bumper – strait contour only – 6” max.

23. **Rear Factory Bumper** can be chained on with a total of 4 chains. Chains – max of 24” long. Can go to body but NOT trunk lid. Or may weld on with (1) 4”x4”x1/4” plate per frame rail. Pick 1, chain or weld, NOT both! Rear bumpers must be between 16-23 inches off the ground.

24. **Bumper Brackets** – Must remain stock brackets for that car in stock position, **No** relocating, but can be hard nosed to the frame and welded to bumper. Do not shorten any farther then the most forward part of front body mount. Fords do not cut into front mount at all.

25. **Doors** can be chained ,welded or wired shut. Each seam can have 2 chains/wires. If you choose to weld no more then one 4” x 4” 3/16 max per seam or two 2”x 4” 3/16 max per seam

Bottom seam can go around frame/rocker. 2 door cars can have 3 chains/wires on bottom seam.

26. **Driver’s door** can be welded with (6) 4”x4”x3/16” patches total, and an outside door bar may be added. 4” past front and back door seam and extend no more than 3” out from door.

27. **Windshield bars** 2 bars allowed max 2" size. A max of 4" of weld on roof and cowl. Driver's door mesh allowed.

28. **Dash bar**, door bars and behind seat bar allowed. 4 point, 2 total vertical down bars off back seat bar to sheet metal only and plates up to 6"x6". Dash bar must be min of 6" back of firewall and 6" up off tranny hump. Door bars a max of 60" long. Cage door bars and seat bar must be a minimum of 5" off of floor. Each corner may have up to a 6" long gusset. NO other cross bars allowed in cage!

29. **Halo bars** allowed, BUT can only be attached to the top of the door bars! Anything below will be cut out completely.

30. **Gas tank protector** allowed off of seat bar, 24" wide max and must be a minimum of 2" away from hump area tin, must be in between car frame rails. Pre-ran cars must follow the rule, 2" away if bent! No bigger gear holders in the car, if you do, you don't run.

31. **Hoods** to be secured in up to 6 places, (2) 1" max bolts/all thread only at the core support mounts to frame (2 to frame and 4 sheet metal to sheet metal) (NO sleeving – straight bolts/all thread), NO pig tails or angling bolts, straight up and down. 5"x5" plates max all free floating. And 4 chains or wire, sheet metal to sheet metal. Chain – 1 wrap Max of 24" long. Wire – 2 wraps max, 36" long max. Or may do all 6 chains or wire Chain/wire can NOT go to frame or bumper. 6" spacer max between core support and frame free floating. Hood to have a min of a 12" hole. Up to (8) 3/8" bolts and 1" washers to bolt skins together on hood. 8 total regardless of size, NO stuffing of hood ribs.

33. **Truck** – 4 chains/wires. Trunk can be tucked, but 50% must be in stock position. No V forming, No quarter tucking/folding. 2 – sheet metal to sheet metal 1 wrap. The other 2 can go to the frame or rear bumper and can have up to a 3/4" – 6" long bolt thru trunk lid welded to the chain to tighten. Chains to be 24" long max, 1 wrap. Or all 4 can be sheet metal to sheet metal, with 24" long, 1 wrap.

34. **Wagon tail gates**, 4 chains/wire. Can NOT go around frame or up to roof. 24" long, 1 wrap for chain, 2 wraps for wire.

35. **NO** rear window bars.

36. **Speaker deck** must be left in and in stock location.

37. **Body mounts** All bolts must remain stock bolts in stock position, except the 2 core support bolts rule #34. All rubber spacers must stay in place. Do NOT replace any bolts, unless broke then replace with stock size.

38. **Trimming** of fenders allowed, but NO welding, bolts or screw can be added.

39. **Floor rust** – 16ga. Thick max sheet metal may be bolted or lightly welded over rust holes. Sheet metal to sheet metal. Bolts cannot go to frame in any way. 3/8" bolts max with 1" washers. DO NOT cut rust out, and there must be rust to add plate. Can NOT plate entire floor, only as needed for safety!!!

40. **NO** modifications or reinforcements to A-frames, or tie rods.

41. **Front suspensions** spacers allowed. Must be a secure spacer, can be welded in but not in a way to reinforce the frame. Judges decision is final... May block up front suspension with 2" max pipe welded vertical only or weld down upper control arm with 2"x1/4" by 4" long strap 1 per side of arm.

42. **Rear shocks** must remain or no shocks. **NO** pipe substitute. Coil over's allowed.

43. **Leaf spring** cars can have up to 7 leafs, 5/16" thick max OEM size leafs and up to 6 clamps per pack 2 inch wide 1/4 thick strap max. No double mains.

44. **Coil cars** can double coils and wire or chain them.

45. **Tires** – Any rubber tire & ply, doubled, foam filled, tubed, and valve stem protectors allowed. Protectors must be securely welded. NO studded or solid rubber tires. Rim center mods ok. **NO** outer steel Bead/Rim Protectors.

**QUESTIONS CALL 9204102008**